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(54) MOLD PROVIDED WITH TRIMMING MECHANISM

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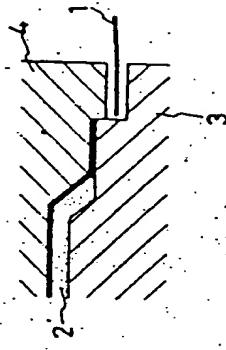
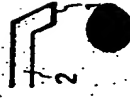
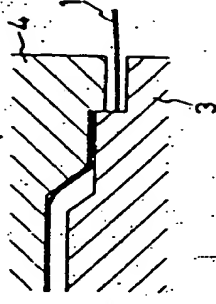
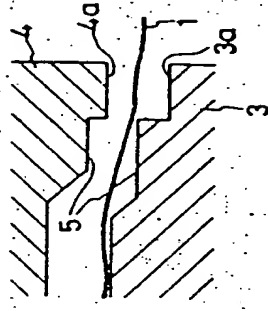
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PURPOSE: To trim a skin material exactly simultaneously with closing of molds by providing steps for cutting or a cutter blade at the parting surface on the peripheral edge of a cavity, at the molds for producing the molded product with a skin.

CONSTITUTION: The steps 3a, 4a for cutting are provided at the parting surface of molds 3, 4. The molds 3, 4 are closed with the skin material 1 inserted therebetween. After said skin material has been exactly trimmed by the steps, molten resin is poured into a cavity, and the molded product covered with the skin material 1 is produced. The part of the skin material bulging on the peripheral edge of said product is turned to the rear surface of the product, whereby it may be trimmed exactly and easily. It is suitable for producing the ceiling material of an automobile whose surface is covered with the skin material such as a raised cloth or a synthetic leather, etc.,. A cutting blade may be used instead of the steps for cutting.



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LEGENDE

zu den Bibliographiedaten.

(54) Titel der Patentanmeldung

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(72) Erfinder

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